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D5151-1

Job Sheet 190102



DAS
21
9-89

Part No: D5151-1

Job Qty: 20 pcs

Part Name: Clamp Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 2/14/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A NEW ISSUE 14-12-17 JLM VERIFIED BY:DD IPP REV:B 15.01.19 DWG
REV.PA1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	20 pcs	2/14/19	2/14/19	0.00	0.52	Waterjet - Flow		OK 19/02/05
110	QC 2	20 pcs	2/14/19	2/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		OK 19/02/05
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

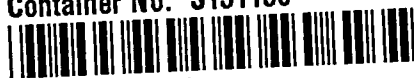
120	QC 8	20 pcs	2/14/19	0.00 0.00	QC 2 - 8	
					QC 2 - 66	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	DAS FEB 1 1 2019 68
					QC 8 - 67	9-89
					QC 8 - 1 (A)	
130	Packaging 3-1 - Stock - B4B	20 pcs	2/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

140 QC 21 - SA	20 pcs	2/14/19	0.00 0.00	QC 21 - SA - 21	DAS 21 FEB 12 2019 9:00
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - QC2- Inspect parts off machine FAI/FAIB Descriptions: 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MNEO60S.063	Neoprene Sheet 0.063	2 sf (.1 ea)	100-Waterjet - Flow - 1		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MNEO60S.063	2	17	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp Cushion	1.810Inches ± 0.030	1.840 1.780		
2	Clamp Cushion	2.000Inches ± 0.030	2.030 1.970		
3	Clamp Cushion	3.250Inches ± 0.030	3.280 3.220		
4	Clamp Cushion	4.000Inches ± 0.030	4.030 3.970		
5	Clamp Cushion	0.063Inches ± 0.010	0.073 0.053		

Plex 2/5/19 8:55 AM dart.lacelle.linda



Container No: S151150



Part: D5151-1

Job No: 190102

Serial No/Batch: S151150

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 02/06/19